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## PROGRAMMING MANUAL MAZATROL MATRIX

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No. or the machine name, serial No. and manual name. Issued by Manual Publication Section, Yamazaki Mazak Corporation, Japan 01. 2006

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## PRECAUTIONS Preface Safety

precautions relating to the CNC unit (in the remainder of this manual, referred to simply as the NC unit) that is provided in this machine are explained below.

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program data is correct, errors in the system settings may cause the machine to operate in unexpected places and the workpiece to abruptly move out from the machine in the event of contact with the tool.

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machine. This manual can be used as an EIA/ISO programming manual. This manual describes the machines of the INTEGREX e-series, INTEGREX i-series, and VORTEX i-series. Page 8  
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The MazatrolL SmoothC makes it easy for operators to generate CNC programs for

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basic turning, milling, drilling and tapping operations. The control incorporates a wide variety of advanced CNC programming functions that allow it to offer complete ease of use and ensure high-speed, high-accuracy CNC machining performance.

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hei friends, we have few mazak machines and our operators are well verse with mazatrol programming. in one of our st40 integrex with t32-3 controller it has additional option eia/iso programming. now the factory head wants to run a

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program with iso. mazatrol is a simple programming where as we do not have any idea as how to call the turning tool and milling tool as lot of m-codes are required .

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